

# WELDING AUXILIARIES



SUPERIOR TECHNOLOGY I SUPERIOR PERFORMANCE

Make Better



#### SUPERON SCHWEISSTECHNIK (I) LTD.



**Superon Schweisstechnik India Ltd.** Is an ISO Certified company established in the year 1994 and is a part of **Superon - Stanvac Prime Group.** We are the leading manufacturer & exporter of full range of welding consumables - fabrication, stainless. steel, low-heat input repair & reclamation welding electrodes, welding auxiliaries, welding wires & stainless steel wires.



#### **Corporate Office**

- India's highest quality producer of stainless steel wires & welding consumables.
- India's largest manufacturer of stainless steel welding electrodes.
- India's only integrated producer of 'World Class' stainless steel wires, welding wires & welding electrodes.
- India's best value perfect balance of product & cost effective pricing.
- Premium quality features.
- World class performance, matching /exceeding best in the world.
- Wide range.
- Customer base in over 90 countries.



## SUPER ANTI SPATTER (NF)

## HEAVY DUTY NON FLAMMABLE WELDERS ANTI SPATTER SPRAY

#### DESCRIPTION

Heavy duty dry thin film welder antispatter coating.

Designed to prevent spatter from adhering to weld beads, surrounding metal surfaces & welding tips during welding.

#### **APPLICATION AREAS**

- Resistance welding tips, mig and tig tips
- Weldments, electrode holders, contact tips, tools, metal molds
- Bench top splash guards.
   Valve spindles, piston rods

#### **ADVANTAGES**

- Heavy duty- Effective even on the most severe high amperage weld spattering, unlike normal anti-spatter sprays
- Fully non-flammable formulation with a non-flammable CO<sub>2</sub> propellant for higher user safety as well as higher actual coverage (97% actives vs 65% max actives in hydrocarbon propelled aerosol sprays)
- Superior application and durability
- Keepstips and nozzles clean. Prevents spatter build-up
- 360° Spray action for maximum convenience of use
- CFC Free formulation







Туре	Synthetic Non-silicon oil
Appearance	Light colored liquid
Coating thickness	5-8 micron
Surface spreading rate	2.0 sq.mtr/can
Flammability	Non Flammable
Density	1.25



#### **DIRECTIONS FOR USE**

- For optimum results, clean surfaces, first mechanically & then with compatible cleaner. Shake well before use. Spray from 20-30 cm distance to the prepared surface. Local excess should be avoided.
- Apply thin & uniform film on the welding target area before doing welding. Preferably apply in a single coat only.
- It does not matter that you do welding immediately after application however it is more effective to do welding after 2-3 minutes of applying.

#### **STORAGE**

Store off the ground in a dry, protected area in temperature between 40°-100°F (4°-38°C). Containers must be kept sealed when not in use.

#### SHELF LIFE

24 Months from the date of manufacture when stored unopened at 10°-30°C. Although the product undergoes no chemical changes even during very long storage, it would be advisable to conduct a small quantity trial when the material is to be used after 24 months from the date of manufacture.



#### WARRANTY

M/s Superon will replace any material found to be with manufacturing defect. Since the storage, handling and application of this material is beyond our control, we can accept no liability for the results obtained.



#### IMPORTANT NOTIFICATION

The information, particularly recommendations related to the application and end-use of Superon products has been given in good faith. It is based on M/s Superon's updated knowledge and product experience when products are properly stored, handled and applied under normal conditions.



PACKING 400 gms





## SUPER ANTI SPATTER (E)

HEAVY DUTY NON FLAMMABLE WELDERS ANTI SPATTER

#### DESCRIPTION

Heavy duty dry thin film Water based welder anti spatter coating.

Designed to prevent spatter from adhering to weld beads, surrounding metal surfaces & welding tips during welding.

#### **APPLICATION AREAS**

- Resistance welding tips, mig and tig tips.
- Weldments, electrode holders, contact tips, tools, metal molds.
- Bench top splash guards.
   Valve spindles, piston rods.

#### **ADVANTAGES**

- Heavy duty effective even on the most severe high amperage weld spattering, unlike normal antispatter sprays
- Fully non-flammable water based formulation
- Superior application and durability
- Keeps tips and nozzles clean
- Prevents spatter build-up







Туре	Water based Synthatic Non-silicon oil
Appearance	Light colored liquid.
Coating thickness	5-8 micron
Surface spreading rate	8-10 sqmtr/ ltr
Flammability	Non flammable
Density	1.05 + 0.05



#### **DIRECTIONS FOR USE**

- For optimum results, clean surfaces, first mechanically & then with compatible cleaner. Shake well before use. Spray from 20-30 cm distance to the prepared surface. Local excess should be avoided.
- Apply thin & uniform film on the welding target area before doing welding. Preferably apply in a single coat only.
- It does not matter that you do welding immediately after application however it is more effective to do welding after 2-3 minutes of applying.

#### STORAGE

Store in a dry, protected area in temperature between 40-100°F (4-38°C). Containers must be kept sealed when not in use.

#### SHELF LIFE

24 Months from date of manufacture - when stored unopened at (10°-30°C) Although the product undergoes no chemical changes even during very long storage, and it would be advisable to conduct a small quantity trial when the material is to be used after 24 months from the date of manufacture.



#### WARRANTY

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#### IMPORTANT NOTIFICATION

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**PACKING** 

350 ml





## SUPER NOZZLE DIP HEAVY DUTY ANTI SPATTER GEL

#### **DESCRIPTION**

Designed to prevent accumulation of weld spatter from adhering to the welding torch nozzle, both interior and exterior surfaces. Facilitates smooth welding and reduces downtime by avoiding spatter buildup and repeated cleaning of welding tips during the welding process.

#### **APPLICATION AREAS**

- Resistance welding tips, MIG and TIG torch nozzles
- Weldments, electrode holders, contact tips, tools, metal molds
- Bench top splash guards.
   Valve spindles, piston rods

#### **ADVANTAGES**

- Heavy duty: Effective even on the most severe weld spattering
- Non-drip formulation : Superior adhesion and durability of the gel ensures nozzle and tip remains clean during welding
- No adverse effects on welding. It is non-toxic & non-fuming formulation

#### **DIRECTIONS FOR USE**

Dip the hot nozzle 1cm to 2cm into the gel as required. Brush onto positioners and fixtures. Avoid build up of Super Nozzle Dip gel in the diffuser by storing the torch in a downward direction when not in use







#### CHARACTERISTICS AND PROPERTIES

Туре	Polymer based Synthetic Non-silicon Gel	
Appearance	Clear Translucent Gel	
Coating thickness	2-3 micron	
Flammability	Non flammable	
Density	1.00 <u>+</u> 0.05	

#### **STORAGE**

Store in a dry, protected area in temperatures between 40°-100° F (4°-38° C). Containers must be kept sealed when not in use.

#### SHELF LIFE

24 Months from the date of manufacture when stored unopened at 10°- 30° C. Although the product undergoes no chemical changes during very long storage, it would be advisable to conduct a small quantity trial when the material is to be used after 24 months from the date of manufacture.



#### **WARRANTY**

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#### IMPORTANT NOTIFICATION

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#### **PACKING**

300 gms (Additional packing options also available).





## SUPER 40 499

### MULTIFUNCTIONAL HIGH PERFORMANCE SPRAY

#### DESCRIPTION

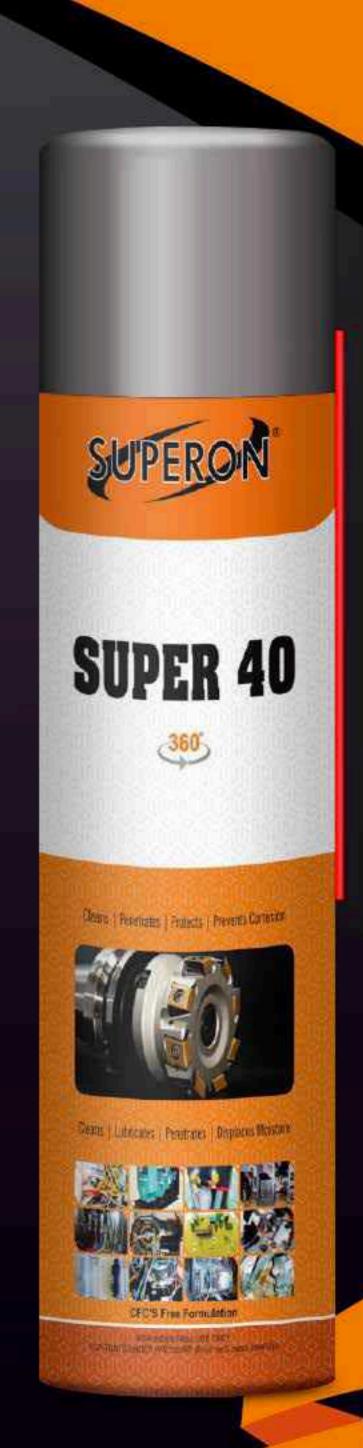
Plastic safe, high di-electric strength cleaner, lubricant, moisture displacer, penetrant & corrosion inhibitor that loosens dirt, scale, rust. Reopens jammed assemblies, cleans grease/grime and prevents electrical malfunctions caused by water penetration, humidity, condensation or corrosion.

#### **APPLICATION AREAS**

- A) Mechanical: Threaded assemblies, tools, molds, dies, electrical systems, precision machined components.
- B) Electrical: Motors, generators, electromechanical equipments, Communication systems, re-opening jammed parts & assemblies.
  - Relays, contractors, switches.
  - Coils, fuses, switch gears, circuit breakers
  - Ultra-sensitive sensors

#### **ADVANTAGES**

- Cleans Lubricates Penetrates
- Displaces moisture. Prevents corrosion.
- CFC Free formulation
- 360° Spray action for maximum convenience of use
- Fast action 'deep' penetrative cleaner-quickly loosens dirt, scale, rust.
   Re-opens jammed assemblies & cleans grease, grime.
- Superior capillary action-best in class penetration.
- Displaces moisture. Dries out wet electrical systems & ignitions.
- Cleans & degreases. Penetrates dirt, grime, grease. Dissolves adhesives
- Dielectric strength- 47KV. Instantly improves electrical properties & enables equipment operation.
- Protects against rust & corrosion. Fills microscopic irregularities on the surface & forms a protective barrier against corrosion & moisture damage.







Mineral oil
Light Brown color liquid
10-30 micron
5.0 sqmtr/can
-50 to + 100°C
0.82
144 Hrs @ 30 micron



#### **DIRECTIONS FOR USE**

Shake well before use. Spray from adistance of 20-30 cm to the lubrication point to be completely wetted. For limited accessible areas, use the attached capillary tube. Spray product on relevant parts to untighten heavy moving or rusty joints. Allow to work in for time corresponding to depth of penetration required.

Repeat treatment if necessary.
Slight hits on relevant places
will ease the detachment
procedure. Mix only with
suitable lubricants.

#### STORAGE

Store off the ground in a dry, protected area in temperaturebetween 40°-100°F (4°-38°C). Containers must be kept sealed when not in use.

#### **SHELF LIFE**

24 Months from date of manufacture when stored unopened at 10°- 30°C. Although the product undergoes no chemical changes during very long storage, it would be advisable to conduct a small quantity trial when the material is to be used after 24 months from the date of manufacture.



#### WARRANTY

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#### **IMPORTANT NOTIFICATION**

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**PACKING** 400 ml/200 ml/100 ml





## SUPER SERIES FLAWCHEK LIQUID DYE PENETRANT INSPECTION SYSTEM

#### DESCRIPTION

Designed to locate surface discontinuities or other indications on all non-porous materials (Metals, Plastics, Ceramics), Cracks, Seams, Porosity, Laps, Laminations, Cold Shuts. Used to detect welding, casting & forging defects, cracks & leaks in new components and fatigue cracks on in - service components.

#### **KEY FEATURES**

- Will detect wide spectrum of flaw sizes regardless of flaw orientation up to 1 micron to 30 microns depth on standard Ni - Cr test panel
- Superior capillary action, Non Toxic, Non -Corrosive, Free from halides & sulfides
- Confirms to MIL-1-25135, MILSTD 271, IS: 3658 -198 'Code of practice for liquid penetrant flaw detection'
- CFC Free formulation



#### 1. SUPER **DEVELOPER:**

- a) % Volatile by volume: 94%
- b) Specific Gravity < 1
- c) Vapour Pressure 45-55 Psig
- d) Non -toxic formulation



## 2. SUPER PENETRANT:

- a) Red ultra high penetrationdie
- b) Specific Gravity < 1 c) %Volatile by
- volume NA
- d) Non-toxic formulation



## 3. SUPER CLEANER:

- a) Non-Chlorinated solvent
- b) Fast drying
- c) % Volatile by volume - 100%
- d) Specific Gravity
- e) Non-toxic formulation



#### APPLICATION

Evaluation of micro surface defects & flaws in weld deposits, wrought & cast products of both Ferrous & Non-Ferrous metals, powder metallurgy parts, ceramics, plastics & Glass objects.

Perfect for examining Stress corrosion and Fatigue cracks - Cranes, Bridges, Vessels, Piping, Railways. So as to prevent breakdowns, injuries or loss of life.

#### SHELF LIFE

- Super Cleaner & Super Penetrant 24 Months from the date of manufacture
- Super Developer 18 Months from the date of manufacture
- The stated Shelf life period shall be achieved only under recommended storage conditions.







## WONDER GEL STAIN-O-KLEAN-160

A LOW-FUMING PICKLING PASTE FOR STAINLESS STEEL

#### DESCRIPTION

STAIN-O-KLEAN-160 is a unique chemical to remove heat tint, Weld-discoloration, Oxide scale and rust from all series of Stainless steel. It is intended for standard applications like:

- Standard steel grades such as 304L, 308L, 316L etc
- Nickel and copper-nickel alloys
- Pickling at a temperature in the range of 10-40°C

#### **ADVANTAGES**

- Restores damaged stainless steel surfaces, such as weld seams by removing weld oxides, the underlying chromium depleted layer and other defects that may cause local corrosion
- Does not contain chlorides or sulfuric acid or abrasives. No damages to surface finish
- Improved pickling result. Offers a brighter surface with less discoloration than conventional products

#### STORAGE & SHELF LIFE

Should be stored indoors at room temperature.
Containers must be kept properly closed in an upright position. The product has a maximum shelf life of 2 years from the date of manufacture when stored at room temperature.

#### CHARACTERISTICS AND PROPERTIES

Туре	Paste like consistency with acidic odor
Density	1.3± 0.05
Flash point	None
Solubility in water	Soluble
Coverage	100 mtr of weld seam /kg (typical)



#### **APPLICATION METHOD**

- Remove dirt, dust, oil and other contaminations by using any degreaser. Apply degreaser on to the surface for 10-15 min. Then
  rinse the surface with water.
- Stir the Stain-O-Klean-160 with plastic spatula. Apply the paste on to welded area using nylon plastic brush.
- Provide reaction time of 20-40 minutes depending on steel grade & severity of oxidation.
- Use the pressurized water jet spray or wipe the weld seam lightly with plastic scrubber and rinse the surface thoroughly with plenty of water.
- Apply Stain-O-Passive 170 on the surface area and provide reaction time for 15-20 minutes. This will prevent from further
  contamination and corrosion.
- Rinse the surface thoroughly with water and allow to dry.

#### **DIRECTIONS FOR USE**



 Apply a thick layer of Wonder Gel with an acid resistant brush or other appropriate applicator. Room temperature or warmer is recommended.



 Allow the gel to set for approximately 20 minutes (Longer for heavier discoloration.) If desired, use a stainless steel or non-metallic bristles brush and lightly scrub.



3. Wipe off the product and collect soiled rags in appropriate container to treat. Rinse surface thoroughly with water. Let it air dry.



4. Neutralize & rinse to required pH (7) with calcium hydroxide [Ca(OH)₂], 2.2 pounds per gallon. Use neutralized material in accordance with applicable local regulations. Repeat if necessary.



#### WARRANTY

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#### IMPORTANT NOTIFICATION

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PACKING 1 kg / 5 kgs / 20 kgs





## SUPER ULTRA BRIGHT ZINC

## BRIGHT ZINC FINISH COATING

#### DESCRIPTION

Super Ultra Bright Zinc Spray is a quick drying, light-duty, sacrificial coating that protects ferrous metals from oxidizing. It provides barrier as well as higher degree of cathodic protection to the base metal against environment and prevents formation or spreading of rust and corrosion. Super Ultra Bright Zinc Spray is excellent for touchups to scratches, dents, welds, machined edges on aluminum and other high shine metal substrates.

#### **BENEFITS**

- High Shine Finish- Provides the appearance of a hot-dip galvanized, bright metallic finish
- Sacrificial Zinc Coating- Inhibits rust and corrosion on ferrous metals
- Quick Drying- Dries to touch in 15 to 30 minutes. Allows treated parts to be handled quickly

#### **UNIQUE FEATURE**

Optimum corrosion protection was generally linked to a high zinc content in the coating. Spherical zinc pigments and a relatively high layer thickness formed the basis for this corrosion protection. However today, further developments of corrosion protection primers based on zinc flakes enable considerably improved corrosion protection compared to what was possible in the past with spherical zinc dust.

The zinc flakes used in SUPER ULTRA BRIGHT ZINC SPRAY have a large specific surface geometry and therefore a high barrier + Cathodic protection effect.

Even when the particles are shifted, the contact, conductivity and cathodic corrosion protection are maintained as the pigments lie closely on each other in sheets.

In addition, the long diffusion paths result in an even greater resistance to environmental influences.

Zinc flakes equivalent to 65% zinc content in dry film.



#### **APPLICATION AREAS**

Recommended for use on threads, exposed edges, fasteners, conduit, strapping, welds, fencing, railings, grates, electrical poles, breaker panel housings, rain spouts, signs, doors, trailers, waste containers, catwalks and guard rails. Ideally suited for a variety of environments including marine, utility, refinery, water treatment, chemical processing, pulp & paper, steel manufacturing and general maintenance and repair.

#### **SURFACE PREPARATION**

**New Steel -** Surface must be dry and free of contamination. Remove all weld spatter and grind all rough welds and sharp edges to a smooth contour. For severe exposure (immersion, chemical, etc.) near-white blast clean as per SSPC SP 10-63T. For other exposures, blast clean per SSPC SP 6-63 to a maximum profile of 1.5 mils.

**Prepainted Surfaces -** Must be free of oil, grease or other contamination. For best results, spot blast exposed areas to be primed. Power tool brushing may be used for minor touch-up.

#### **TECHNICAL FEATURES**

Application - Indoors and Outdoors
Pigment purity - 99.9%
Percentage of Metal in dry film - 65%
Salt spray test DIN EN ISO 9227 > 250 hrs
Temperature resistance: -50 to +300 C

#### **DIRECTIONS FOR USE**

- · Surface should be dry and free of rust bloom
- Shake well until agitator ball is free. Repeat while using
- Best results are obtained when sprayed above 60°F. Spray from 12-15 inches away in light, even coats
- The optimum film thickness for Superon Bright Zinc is 1.5 to 3.0 mils of dry film. To obtain this thickness via aerosol application, 3 passes of spray are required. Spray the substrate once vertically, once horizontally, and once more vertically for ideal coverage
- Additional coats for heavy film can be applied when first coat is dry. For a thickness of 3 mils, repeat the above spray pattern twice
- When finished spraying, clean valve by turning can upside down and pressing button until only pressure escapes
- If clogging occurs, remove button and clean slot and orifice with fine wire



#### **SHELF LIFE**

18 Months from the date of manufacture when stored unopened at 10°- 30° C. Although the product undergoes no chemical changes during very long storage, it would be advisable to conduct a small quantity trial when the material is to be used after 18 months from the date of manufacture.



#### **IMPORTANT**

- Contains no Ozone Depleting Substances (O.D.S)
- Conform to international ICC & DOT regulations.
- Product performance can be guaranteed only under recommended usage and storage conditions



PACKING 400 ml





## **SUPER 220** OFFLINE CONTACT CLEANER

#### DESCRIPTION

Heavy duty offline circuit cleaner, degreaser and Defluxer.

Designed for safe & effective Off-line cleaning of light medium soils, from electro mechanical assemblies without adversely affecting most plastics & elastomers contactors, switches, relays, solenoids, electric motors, connectors, capacitors

Suitable for SMT Defluxing, degreasing and removal of conformal coatings.

#### **AREAS OF USE**

- · Safe & effective cleaning of electric motors especially 'inner motor cleaning'.
- Relays, contactors, switches
- · Coils, fuses, switch gears, circuit breakers
- Ultra-sensitive sensors



### Super 220 Offline Contact Cleaner

- Safe on plastics, rubber & metal
- Fast evaporation
- CO, propellant, >95% active content 360° spray action

#### **ADVANTAGES**

- Mild solvent, safe for the cleaning metals, plastics & elastomers
- Residueless
- Dielectric
- High surface wetting with controlled evaporation
- Ozone friendly formulation
- 360° Spray action for maximum convenience of use

### HIGH PERFORMANCE **SPRAY**

- \* Excellent for OEM & Industrial u
- **±** CFC Free Formulation

FOR INDUSTRIAL USE ONLY



#### **CHARACTERISTICS AND PROPERTIES**

Туре	Aerosolized Di-electric cleaner
Appearance	Clear transparent liquid
Kb value	58
Surface evaporation rate	2.50
Dielectric strength	>14 KV (ASTM D877)
Surface tension dyne / cm	< 19
Density	0.85

#### **DIRECTIONS FOR USE**

#### SIMPLE TO USE

Spray on and let dry.

No rinsing or wiping needed, dries in less than 2 minutes. Product should be sprayed from a distance of 4 to 6 inches from surface at temperatures between 50° and 90°F (10° - 32°C).

#### STORAGE

Store off the ground in a dry, protected area in temperature between 40°-100°F (4°-38°C). Containers must be kept sealed when not in use.

#### SHELF LIFE

24 months from date of manufacture - when stored unopened at (10°-30°C) although the product undergoes no chemical changes even during very long storage, and it would be advisable to conduct a small quantity trial when the material is to be used after 24 months from the date of manufacture.



#### WARRANTY

M/s Superon will replace any material found to be with manufacturing defect. Since the storage, handling and application of this material is beyond our control, we can accept no liability for the results obtained.



#### IMPORTANT NOTIFICATION

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#### **PACKING**

400 ml

#### SUPERON SCHWEISSTECHNIK (INDIA) LTD.

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Manufactured By: STANVAC PRIME PVT.LTD. Gurugram Haryana, India





## SUPER CHAIN LUBE

Adhesive Chain Lubricant Fortified with Organo – MOLY Metal

COMPOUND OMC 2 - TECHNOLOGY

#### DESCRIPTION

- · Provides Internal + External Lubrication.
- · Protects Against Friction, Wear, Humidity, Salt Spray, Chemical Vapors, and Water Damage.
- · High Pressure and Extreme Temperature Resistance.
- Fortified with Organo Moly metal compound Technology Improves load carrying charactertics, lowers friction, reduces surface roughness, minimises wear, reduces temperature, stabilises oil film...
- · Penetrative Extreme Adhesion will not get thrown off even at high speeds.
- · Resistant to water, seawater, hot water, steam... protects against corrosion.
- · Rubber compatible. Safe for O-Rings.

#### **FOR USE BY**

- Shipyards
- Mining
- Railroads
- Factories
- Construction
- Steel Mills
- Road Equipment
- · Material Handling Companies
- · Containerized Shipping Companies

#### **TECHNICAL SPECIFICATION**

Color : Brownish Liquid
 Density at +27° C : 0.92 – 0.98 gms /cc
 Viscosity at +40° C : 90 – 130 CST ASTM D445

Four Ball Test

: a) Weld Load : >2200 Newtons DIN 51350

: b) Wear Scar : 0.3 mm 150N /1 Hour : 0.6 mm 400N /1 Hour

5. Temperature Range : - 30° C to +200° C6. Propellant : Flammable

**MODE TO USE** 

- a. Ensure thorough pre cleaning. Old lubricant residues and anti – corrosion pre – treatments (on new parts) need to be fully removed. Use #92601 HD DEGREASER, # Z939 BEARING SOLVENT, 8060 SAFETY SOLVENT....
- b. Post cleaning, spray on product & wait for 5 -10 minutes for foam to coalesce & coating to form. Operate equipment. Clean off excess on chains likely to operate in dusty areas.

Note: Super chain lube bulk version also available

#### **FOR USE BY**

- Internal & External Lubrication of Roller Chains. Even those operating under water, exposed to steam & in dusty & dirty atmospheres.
- Hoists
- Saws
- Rollers
- Conveyors
- · Cables spring assemblies, clutch /brake levers.
- Tow Lines
- · Wire Rope
- Cranes
- Winches
- · Bearings, Small Gear Drives.
- Booms
- Slideways & Guideways, column guides... Even under water and in dusty conditions..







### SUPERON SCHWEISSTECHNIK INDIA LTD. SUPERON - STANVAC PRIME GROUP

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